

5 in 1 Mug Heat Press

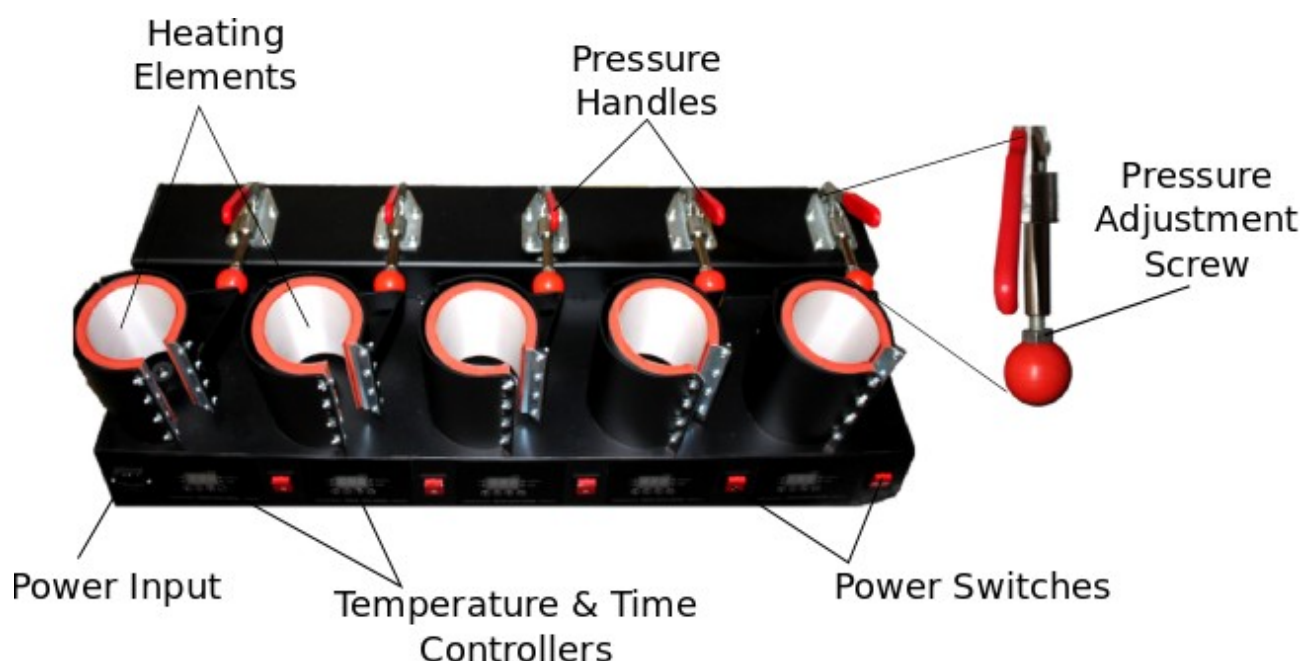


User's Guide

Technical Specifications

Voltage	220v @ 60 Hz
Watts	1500 w
Package size	86.5 x 37 x 29.5 cm
Net weight	27 kg
Gross weight	29 kg
Temperature rising time	3 – 4 minutes @ 180 °C
Heating time	3 – 4 minutes
Mug diameter range	7.5 – 8.0 cm
Mug height	12.5 cm

Parts Guide



Operation Procedures

The 5 in 1 Mug Heat Press machine can transfer custom prints onto mugs and other cylindrical sublimation items which fit into the mats. The end product is ideal as a gift, for promotional use, or for personal use as one sees fit.

1. SET the time & temperature using the control panel

- Press the **OK** button. “P-1” should display. Now press ▲ or ▼ to adjust the time
- Press the **OK** button again. “P-2” should display. Now press ▲ or ▼ to adjust the time.
- Press the **OK** button once more to go back to the first screen, which shows you the current temperature.

2. Secure the sublimation paper onto the mugs with heat-resistant tape, making sure that the image is facing the surface of the mugs. It is best to match the dimensions of the mug

with the sublimation paper as best as possible, and try not to smudge the print as you secure it to the mug.

3. Pull the handle, then put the mug into the machine. Press the handle forward to secure the mug in place. You may want to adjust the pressure at this point by turning the pressure adjustment screw. Make sure the mug is squeezed firmly.

4. When the programmed temperature has been reached, the machine will beep continuously at a high frequency. Now press **ENTER** to start the countdown timer.

5. When the timer reaches 0, the machine will sound an alarm, beeping continuously. You may press **ENTER** again to stop the alarm.

Safety & Maintenance

To avoid risk of fire or electric shock, please power off all of the heating elements when the machine is not in use, and do not heat the machine up with no items in.

- 1.** Please turn off the machine at least once every hour for 2 minutes when using it for extended periods.
- 2.** Make sure the machine's power supply is grounded.
- 3.** When not in use, consider placing mugs in and closing the pressure handles to protect the mug heating elements.

Troubleshooting

Problem	Cause	Solution
Colour is weak	Transfer time is too short	Increase the transfer time
Print seems blurred	Transfer time is too long	Decrease the transfer time
Part of the colour is weak	Not enough pressure or sublimation coating not adequate & even	Increase the pressure or change the mug
The print is faint	Part of the mug heating mat has increased temperature more than the rest	Replace the mug mat / heating element.
The picture seems burnt in after the transfer	Transfer time is too long	Decrease the transfer time