

# SAFETY GUIDE

Please read these instructions and safety precautions carefully before using your heat press.

- Never reach into the heat press with your hands when it is connected to the power supply, particularly when it is switched 'ON' and heated up – **DANGER OF SEVERE BURNS!**
- Never open the housing or attempt to modify the machine yourself; the machine needs to be sent back for repair.
- Ensure that liquids and metal objects do not get into the inside of the heat press.
- Ensure that the power socket used is grounded.
- **Note:** It is only permissible to operate a heat press from a power socket protected by a ground fault protection switch.
- Disconnect the power plug if the machine is not to be used for a longer period of time.
- Never operate the heat press within the reach of children and never leave the machine unsupervised when switched 'ON'.
- Ensure that the machine is used only in dry rooms.
- Turn the machine 'OFF' when not in use.

## Safety comes first!

### Maintenance and cleaning

Maintenance work should always be accomplished with the press switched 'OFF' and cooled down. The plug must first be disconnected from the power socket.

Clean the press regularly with a soft cloth and mild household cleaner to remove adhesive residues etc. Never use scouring sponges, solvents or gasoline!

# Japanese model heat press machine



We recommend (165-180°C) for 15-25 seconds (preheat for 12 seconds) as well as the temperature no more than 220°C

## Technical parameter:

- Specified voltage: 220v AC
- Power: 1.8kw
- Temp range: 0-399°C
- Time range: 0-999secs
- Dimension: 72.5x44x40
- Net weight: 36kg
- Gross weight: 38kg

## Features:

- **High pressure heat press**
- **6 heating pipes (the normal ones only have 2-4) this will give you a better finish (as it gives it a more even heat around the plate)**
- **Pressure can reach up to 50-60 kg, if required**
- **Quality guaranteed**

1. Switch the power 'ON', to set the temperature press "set". On the display it should show "sh". Set the temperature between the range of 180°C-200°C and click "set" again. It will then show "st" to set time usually between 15s-25s.
2. Wait for the heat plate to get to the set temperature (heating to 180°C need about 3-5mins estimated time).
3. To Preheat the t shirt, place the t-shirt into the heat press at 180°C for 12 seconds (make sure you put a Teflon sheet on top of your t shirt)
4. After preheating put the transfer onto your t-shirt and then put the Teflon sheet on top of your design and close the handle soon. As you close the handle, the timer will start to count down. As soon as the alarm sounds, lift the handle back up.
5. (Embedding the sign onto the t-shirt) put the t-shirt onto the heat press and put the Teflon sheet on top of the design. Close the handle for (5 seconds at 180°C) then lift the handle take out your t shirt, the t-shirt transfer is complete.

# **TROUBLE SHOOTING YOUR HEAT PRESS**

All machines are checked before they are sent out, followed by a check list, sometimes our machine can be damaged in transit. We are sorry for any inconvenience that this might cause you

## **Swing heat press/5in1**

### **Q) Screws are loose on my heat press, or the screws have come out?**

**A)** You will need to tighten them or screw them back in.

**How to do this:** There will be 4 holes in the heat plate that the heat press arm locks into place by wing nuts, there will be 4 springs and 4 screws that go into the hole. If the screws are just loose screw them then you can use an Allen key to tighten them up, or if the screws have come out, if you make sure the plate is attached by the wing nuts and then clamp down the heat press (this will make it easier to screw in if you're having trouble).

If any of the screws or springs is missing then contact us.

## **Heat presses**

### **Q) If I set the temperature to 180°C, the heat press doesn't reach the required temperature above a certain value?**

**A)** You might need to check the heat press settings.

**How to do this:** Push down on the up and arrow keys simultaneously, then the left row appears 'ly', set its value to '88' and push the 'SET' key on the left side, the following parameters will appear:

(sn-0) press set (rUn-0) press set (ft-200) press set (cf-0) press set (df-0) press set (rl-0) press set (rh-220) make sure the settings on your heat press are the same as the above. If you change the value of rh=220, the heat press will then go up to 220°C.

If this doesn't fix your problem contact us.

## **Heat presses**

### **Q) How do I change my heat press to Fahrenheit?**

**A)** You will need to go into the heat press setting menu.

**How to do this:** Push down the up and down key simultaneously, then the left row appears lk, set the value to 88 and push the set key on the left side, the following parameters will appear:

(sn-0) press set (rUn-0) press set (ft-200) press set (cf-0) press set (df-0) press set (rl-0) press set (rh-0) in the (cf-0) menu if you want centigrade keep the number at 0 if you want Fahrenheit turn to 1 and press set turn off your heat press and it will remember the setting change. To change back to centigrade repeat the process and change the number to 0 again.

### Heat press handle (swing/5in1)

**Q) My heat press handle is too hard to press down and what is the right pressure?**

**A)** You are using too much pressure on the heat press.

**How to fix this:** There is a screw with a knob at the back of the heat press, if you tighten this knob too tight, the handle might even break.

The right amount of pressure that should be used is when the handle is flat with the heat plate and straight along the arm.

How to do this: Push down the handle to the heat plate is lying flat onto the silicone don't clam down this will make it easier, if the handle is lifted into the air slightly, you will need to turn it clockwise to make the handle flat with the heat plate and straight along the arm.



The handle should be like the picture.

### Heat press (swing&5in1)

**Q) My heat press has got 3 circles on the display?**

**A)** It could be a loose wire or the wire from the heat plate to the control box needs to be plugged in and out. **DO NOT ATTEMPT THIS WHEN HEAT PRESS IS SWITCHED ON.** SWITCH OFF THE HEATPRESS AND THEN FOLLOW THE STEPS.

**How to do this:** If display on your heat press has 3 circles, there is a white cable going from the heat plate to the control box if you try unplugging this and plugging this back if this doesn't work you might need to unscrew the 4 screws at the side of the heat press and check if any wires are lose or hanging out, contact us [support@ukcutter.co.uk](mailto:support@ukcutter.co.uk).

If there are 3 circles at the bottom of the heat press, you will need to contact us first.

### Heat press

**Q) My heat press won't turn 'ON'?**

**A)** Check the switch, and the fuse in the plug or on the heat press

**How to do this:** Make sure the switch is 'ON' the heat press, or the fuse in the plug hasn't blow (swing press/mug press/5in1) will have a fuse in the plug. The Japanese heat press /40.50/3838) will have the fuse in the heat press under were you plug the power cable into there will be a little slot you will need to open, be hide that there should be a fuse.

If your heat press comes damaged, Kindly take photos of the item, and if it wasn't delivered carefully let us know to [support@ukcutter.co.uk](mailto:support@ukcutter.co.uk)

## **Manufacturer Address in China:**

Guangzhou Baiyun Xinyan Machinery equipment Factory,

Dayuan Industrial Zone,

Taihe town,

Baiyun district,

Guangzhou, china

## **Company Address in UK:**

Unit 7,

Ace business Park,

Mackadown lane,

Birmingham,

B33 0LD.