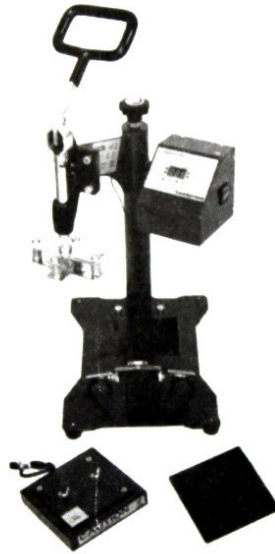


# CAP/FLAT PRESS MACHINE



Operator's Manual (CE)

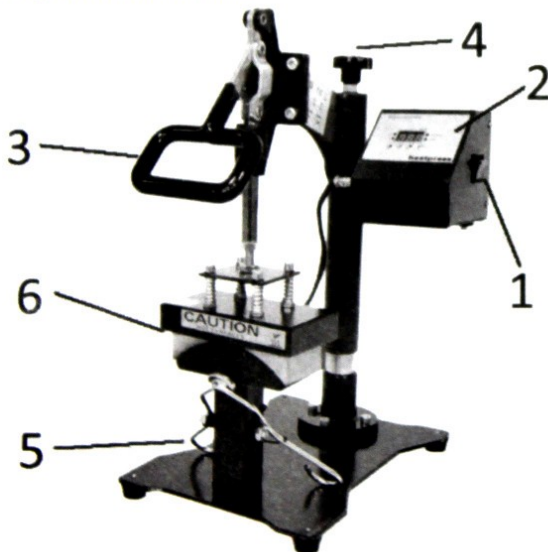


**This machine is not suitable for minors to use or food processing.**

• **General:**

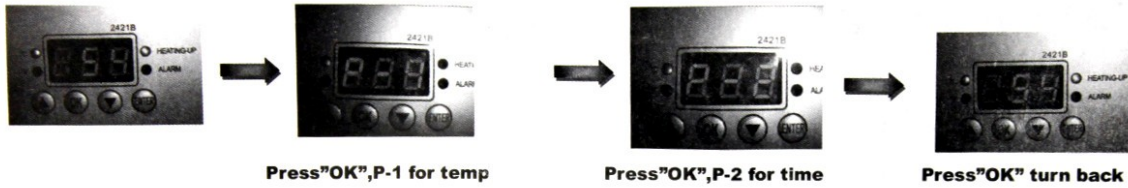
It will help you to leave the beautiful and clear picture on cap or t-shirts and so on. So do not hesitate. Cap/flat press machine will transfer the picture printed out on materials easier and faster. The picture is not only clear and vivid, but durable.

• **Components and functions:**



- ① Clean the cap surface, cut the image as per your design.
- ② Stick the cut image on cap with thermal tape.
- ③ Put the cap on the working table, hold the cap firmly with Device (5).
- ④ Adjust suitable pressure with screw (4), not too tight, or too loose.
- ⑤ Turn on power (1), adjust the time/temp gauge (2)

about 30S-40S, temp gauge about 180°C-200°C.



- ⑥ When the heating board (6) reach temp set, close the Handle (3), the machine will sound an alarm automatically when reaching time, turn off power (1), take out the plate.
- ⑦ Peel off the paper then see a photo plate is well done by yourself!
- ⑧ Change heating elements



Turn off the power, remove the plug



Loose screw change different elements

**Note:** If you want to print another cap, just turn on the machine, needn't adjust the time, but just adjust the pressure, make sure it same as the first one.



- 1. Pls turn off for several minutes (let machine cool) every hour or so.
- 2. Pls try a small sample to get the right temp and time needed before large quantities printing.

	Problem	Cause	Handling methods
1	No display after powering up	Poor outlet contact, or the fuse is blown.	Change the power cable and check outlet. Replace fuse with the supplied backup fuse.
2	Fails to heat up or does not heat up to the temperature displayed.	The heating pad is burnt out.	Check heating pad connections. Replace the heating pad.
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long, temperature too high	Adjust the temperature and heating time.