

# **UKPress**

# **Clam**

# **Heat Press**



## **User's Guide**

## **IMPORTANT SAFETY INSTRUCTIONS**

### **WARNING**

**This machine should not be heated while empty or else it will damage/destroy the heat pad and may catch fire**

**WHEN USING YOUR APPLIANCE, BASIC PRECAUTIONS SHOULD ALWAYS BE FOLLOWED:**

1. Read all instructions.
2. Use appliance only for intended use.
3. To reduce the risk of electric shock, do not immerse the appliance in water or other liquids.
4. Never pull cord to disconnect from outlet, instead grasp plug properly and pull to disconnect.
5. Do not allow cord to touch hot surfaces, make sure to let the appliance cool completely before putting away.
6. Do not operate the appliance with a damaged cord or if the appliance has been dropped or damaged. To reduce the risk of electric shock, do not disassemble or attempt to repair the appliance, please take it to a qualified service person for examination and repair. **Incorrect reassembly or repair could cause a risk of fire, electric shock, or injury to persons when the appliance is used.**
7. Close supervision is necessary for any appliance being used by or near children. Do not leave appliance unattended while connected.
8. Burns could occur from touching the metal parts – please be careful when using the appliance.
9. To reduce the likelihood of circuit overload, do not operate another high-voltage appliance on the same circuit.
10. If an extension cord is absolutely necessary, a 20 ampere rated cord should be used. Cords rated for less amperage may overheat – care should be taken to arrange the cord so that the cord cannot be pulled or tripped over

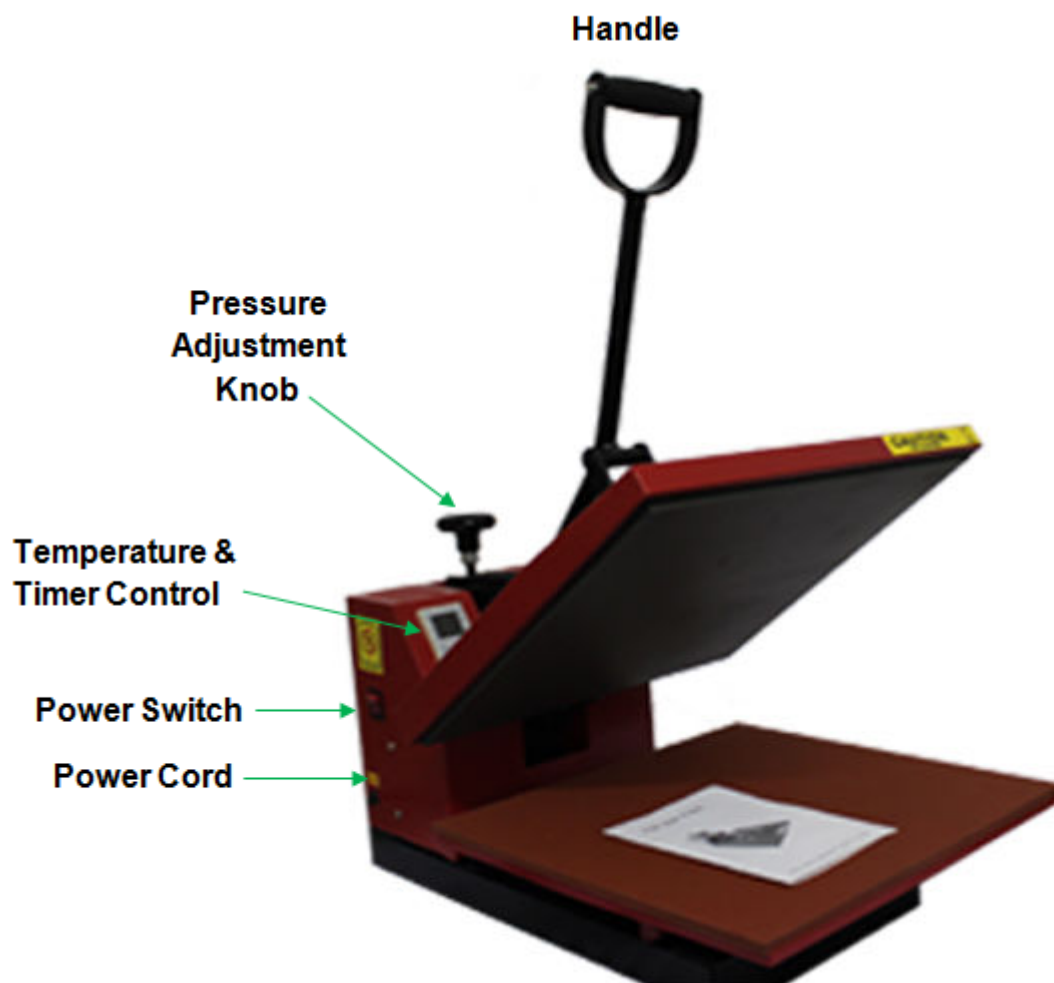
## UNPACKING

Remember to save all packing material – including box and manual. You may need these for shipping your machine or if a repair is necessary in the future.

## INSPECTION

Inspect your machine for hidden shipping damage, Contact the delivery company immediately , should you find any damage.

## PARTS LOCATION GUIDE



# OPERATING INSTRUCTIONS

Carefully read and follow the step-by-step instructions for best results. If you experience any difficulty, carefully re-read the instructions and try again.

## **Step 1 CONNECT THE POWER CORD**

Connect the power cord into a properly grounded electrical outlet with a sufficient amperage rating.

### **EXTENSION CORDS**

If an extension cord is used, it should be as short as possible and no less than 12 gauge. Heavy duty cords are recommended.

NOTE: If the power supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid hazard.

**Circuits that have under 15 amps or other high demand equipment or appliances (especially more than one heat seal machine) should not be used.**

## **Step 2 SWITCH THE SYSTEM ON**

Locate the power ON/OFF switch on the heat press and switch it on.



## **Step 3 ADJUST THE TEMPERATURE**

Locate the Temperature/Timer controller on the press. Then press ▲ or ▼ to adjust the temperature.

NOTE: The heater light located on the temperature controller will continually cycle on and off once the machine has reached the designated temperature. During the initial warm-up of your press, the heater will remain on. The machine will take approximately 20 minutes to arrive at its designated temperature.

## **Step 4 ADJUST THE PRESSURE**

The Pressure Adjustment Knob is located in the centre of the heat plate.

-  Turn Clockwise to increase the pressure
-  Turn Anti-Clockwise to reduce the pressure

## IMPORTANT

**Please do not use excessively high pressure or else key parts of the heat press may become distorted. Please adjust the pressure in advance. Structural damage caused by excessive pressure is not covered under the limited warranty**

### Step 5 ADJUST THE TIME

Press ▲ or ▼ on the Temperature/Time control panel to set the time accordingly.

### Step 6 PRINT

The recommended temperature and time settings for items vary depending on brand and type of material. Please refer to the documentation that came with the transfer paper/sublimation item/etc.

If no documentation is available, please use the following as a guide:

Item	Temperature (°C)	Time (Seconds)
Metal Board	185 - 205	20 - 40
Porcelain Board	200 – 215	120 - 150
Fabric	180 – 200	5 - 10

Once the time and temperature has been set – you may proceed to press.

Press the handle forward so it locks/clicks into place. This should start the automatic timing process.

When the heat press alarm sounds, lift the heat plate and proceed accordingly with the instructions outlined in the documentation for the item/transfer paper/etc.

## SERVICE

1. **Pressure:** if the pressure is too low or high, please adjust the pressure knob at the back of the machine.

↻ Turn Clockwise to increase the pressure

↺ Turn Anti-Clockwise to reduce the pressure

2. **Time:** If the buzzer does not ring or does not ring continuously, you need to check if the distance of the switch point is adequate or not. If it is not adequate, you need to adjust it to an adequate point.

3. When the handle is pressed to the bottom, let go of it and it should go up automatically. Please adjust the knob down and when you feel it is not easy to pull the handle up after the transfer has finished, you can adjust the knob up.

4. If the heat plate does not heat up after the machine is powered on for several minutes, please check the circuit board.

## TROUBLESHOOTING

<b>Problem</b>	<b>Cause</b>	<b>Solution</b>
Light / faded colour	Heating time is too short	Increase the heating time
Picture is not clear - blurred & bleeding	Heating time is too long	Reduce the heating time
Some parts are lighter / more faded than others	The pressure is not enough or the coating on the item is not equal	Increase the pressure or replace the item
The image is not clear despite the heat mat covering it	parts of the heat mat may have a problem	replace the heat mat
Parts of the picture seem scarred	Heating time is too long	Reduce the heating time

## WARRANTY

**We warrant to the original user that this product shall be free from all defects in material or workmanship for six months from the date of purchase. This warranty does not apply to any product which has been subject to abuse, misuse, negligence or accident. Defects cause by tampering, unauthorised alterations or repairs are not covered by this warranty. We may elect to replace the entire unit, at no extra cost to you, with the same model or a similar model rather than repairing it.**